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## Strut-less A Arm Installation

1. Open 1/2" holes in crossmember to 5/8." Use drill bit to reamer.
2. Place 1" tube inside crossmember. Place 1 1/4" tube in rear of crossmember. Insert A arm bolt.
3. Do not use A Arm to hold tubes in place. Use washers or some type of spacers. With nut tighten to center the tubes.
4. Tac weld tubes in place, 3-4 tacs spaced around tubes. Remove bolt before finishing welding. A arm bolt is hardened do not get it so hot that it will ruin the hardness. Center tube need only be stitched to hold in place.
5. Place gusset in place, tac and weld.

